

DECLARATION
and
DESIGNATION OF CORRESPONDENCE ADDRESS

As an inventor named below, I hereby declare that:

My residence, post office address and citizenship are stated below next to my name.

I believe I am the original, first and sole inventor (if only one inventor is named below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought in the specification H-205168 entitled

REMOVING LOST FOAM PATTERN COATING RESIDUE FROM A CASTING

I have reviewed and understand the contents of that specification including the claims, as amended by any amendment referred to in this Declaration.

This application is a continuation-in-part of prior application Serial No. 08/919907 filed 28-AUG-97.

I acknowledge my duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in title 37 Code of Federal Regulations section 1.56, including all information known to me to be material to patentability as defined in Section 1.56 which become available between the filing date of that prior application and the filing date of this application.

I further declare that all statements made above of my own knowledge are true, that all statements made above on information and belief are believed to be true, and that these statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under title 18 United States Code section 1001 and may jeopardize the validity of the application or any patent issuing thereon.

Address all communications to LAWRENCE B. PLANT
General Motors Corporation
Legal Staff
P.O. Box 33114
Detroit, MI 48232

Telephone: 313/974-1350

Inventor's signature Nicholas Edward Sargent Date 6/17/99

Full name: NICHOLAS EDWARD SARGENT

Citizenship: US

Residence: CANTON, MI

Post office address: 41911 HANFORD
CANTON, MI 48187

Inventor's signature

June Sang Siak

Date

8-11-99

Full name: JUNE-SANG SIAK

Residence: TROY, MI

Citizenship: US

Post office address: 6340 PARKVIEW COURT
TROY, MI 48098

Inventor's signature

Mei Cai

Date

6/29/99

Full name: MEI CAI

Residence: BLOOMFIELD HILLS, MI

Citizenship: CN

Post office address: 2685 COLONIAL WAY
BLOOMFIELD HILLS, MI 48304

Inventor's signature

Thomas C. Pederson

Date

6/17/99

Full name: THOMAS C. PEDERSON

Residence: ROCHESTER HILLS, MI

Citizenship: US

Post office address: 1908 VIANNE DR.
ROCHESTER HILLS, MI 48309

Inventor's signature

Sheila Kia

Date

7-19-99

Full name: SHEILA FARROKHALAEE KIA

Residence: ~~SHELBY TOWNSHIP, MACOMB COUNTY, MI~~

Citizenship: US

Post office address: ~~46122 HOUGHTON DRIVE~~
~~SHELBY TOWNSHIP, MACOMB COUNTY, MI 48315~~

Bloomfield Hills, Oakland County, MI SPIC

1948 Sherwood Glen SPIC

Bloomfield Hills

MI 48302

I hereby certify that this document is being deposited with the United States Postal Service as First Class Mail in an envelope addressed to Assistant Commissioner for Patents, Washington, D.C. 20231 on:

Date of Deposit August 18, 1999

Signature

Eleanor J. Halik

Name

Eleanor J. Halik

ASSIGNMENT

Pursuant to an agreement relating to work I have performed for GENERAL MOTORS CORPORATION, I formally assign to GENERAL MOTORS CORPORATION, a corporation of DELAWARE, having a place of business at DETROIT, MICHIGAN, the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application H-205168 entitled

REMOVING LOST FOAM PATTERN COATING RESIDUE FROM A CASTING

for which I executed a declaration dated as indicated below. I further acknowledge that I was obligated to so assign such improvements at the time such improvements were made. If the patent application has been filed, I authorize attorney LAWRENCE B. PLANT to insert the application number and filing date of said application here in parentheses (_____ filed _____) when known.

Inventor's signature Nicholas Edward Sargent Date 6/17/99
Full name: NICHOLAS EDWARD SARGENT Declaration dated: 6/17/99
Residence: CANTON, MI

Inventor's signature June Sang Siak Date 8/11/99
Full name: JUNE-SANG SIAK Declaration dated: 8/11/99
Residence: TROY, MI

Inventor's signature Mei Cai Date 6/29/99
Full name: MEI CAI Declaration dated: 6/29/99
Residence: BLOOMFIELD HILLS, MI

Inventor's signature Thomas C. Pederson Date 6/17/99
Full name: THOMAS C. PEDERSON Declaration dated: 6/17/99
Residence: ROCHESTER HILLS, MI

Inventor's signature Sheila Farrokhalae Kia Date 7-19-99
Full name: SHEILA FARROKHALAE KIA Declaration dated: 7-19-99
Residence: ~~SHERBY TOWNSHIP, MACOMB COUNTY, MI~~

Bloomfield Hills, Oakland County

SFic.

On this 17 day of June, 1999, before me personally appeared NICHOLAS EDWARD SARGENT, known to me to be the person who executed the foregoing instrument, and acknowledged that he/she executed the same.

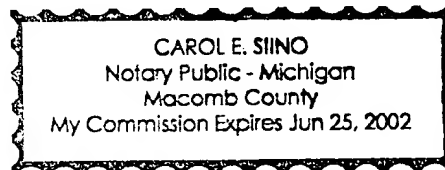
(SEAL)

Carol E. Siino

Notary Public

My commission expires:

County of Authorization:



On this 11th day of August, 1999, before me personally appeared JUNE-SANG SIAK, known to me to be the person who executed the foregoing instrument, and acknowledged that he/she executed the same.

(SEAL)

Stephen R. Kornblum

Notary Public

My commission expires:

County of Authorization:

STEPHEN R. KORNBLUM
Notary Public, Oakland County, MI
My Commission Expires Apr. 4, 2003

On this 29 day of June, 1999, before me personally appeared
MEI CAI, known to me to be the person who executed the foregoing instrument, and
acknowledged that he/she executed the same.

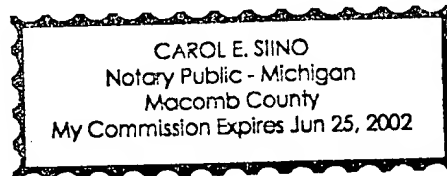
Carol E. Siino

Notary Public

My commission expires:

County of Authorization:

(SEAL)



On this 17 day of June, 1999, before me personally appeared
THOMAS C. PEDERSON, known to me to be the person who executed the foregoing
instrument, and acknowledged that he/she executed the same.

Carol E. Siino

Notary Public

My commission expires:

County of Authorization:

(SEAL)



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Serial No.: 09/335,851

Filed: June 14, 1999

Inventors: NICHOLAS EDWARD SARGENT
JUNE-SANG SIAK
MEI CAI
THOMAS C. PEDERSON
SHEILA FARROKHALAEE KIA

Aug 24 1999

Title: REMOVING LOST FOAM PATTERN COATING RESIDUE FROM A CASTING

POWER OF ATTORNEY AND
DESIGNATION OF CORRESPONDENCE ADDRESS

As an agent of General Motors Corporation, General Motors of Canada Limited, General Motors Japan Ltd., and Saturn Corporation, one or more of whom is the assignee of this patent application, I hereby appoint the following attorney employed by General Motors Corporation to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

LAWRENCE B PLANT (Reg. No. 22684)

Address all communications to:

LAWRENCE B PLANT
General Motors Corporation
Legal Staff
P.O. Box 33114
Detroit, MI 48232

Telephone : 313/974-1350

I am authorized to make the above appointment. The assignee's ownership of this patent application is established by the attached assignment documentation, the attached documentation is a true copy of the original documentation, and the original or a true copy of the attached documentation has been or is concurrently being submitted to the Patent and Trademark Office for recording.

By :

Name : Howard N. Conkey Agent

Date : August 18, 1999